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D350-689-041
Job Sheet 198607



Part No: D350-689-041 Job Qty: 1 pcs
Part Name: Dual High Back Seat Assembly

Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 7/31/19 Job Tracking No:
Due Date: 8/22/19 Created By: Marie Lajeunesse
Type: SOLD Description: ORDER 18344

Note: DWG REV C SHEET 17 IPP Rev:H Removed Sub-Parts 06-02-09 JLM IPP Rev:I As per NCR 070 06-09-06
JLM IPP Rev:J as per DSI 9498 DD 10.02.12 verified by:JLM IPP REV:K 15.02.12 AS PER IIN REV.C DD
VERF:JLM
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	Small Fab - 1	1 pcs	8/22/19		0.00	1.11	Small Fab - 1		SMB 19/8/27
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
150	QC 5	1 pcs	8/22/19		0.00	0.00	QC 5 - 10		DAS 81 9-89 AUG 27 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
160	Packaging 3-1 - Stock - B4B	1 pcs	8/22/19		0.00	0.00	Packaging 3 - 1 - B4B		MD 8/27/2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
165 DC - 1 - B4B	1 pcs	8/22/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
170 QC 21 - FG	1 pcs	8/22/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 140 - ASSEMBLE STUD, SPRING AND LOCK AS PER IIN SHEET 17

Descriptions: 150 - (QC5- Inspect part completeness to step on W/O)

160 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D350-689-041

165 - Photocopy bluefiles and create labels as per PPP D350-689-041 CHG003

170 - (QC21- Final Inspection - Work Order Release)

011625

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3028-1	Stud	4 pcs (4 ea)	140-Small Fab - 1	5152247
D3029-1	Spring	2 pcs (2 ea)	140-Small Fab - 1	
D3030-1	Lock	2 pcs (2 ea)	140-Small Fab - 1	5149113
D5162-041	Seat Structure Assembly	1 pcs (1 ea)	140-Small Fab - 1	5208073

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
140-Small Fab - 1	D3028-1	4	14	0
	D3029-1	2	6	0
	D3030-1	2	8	0
	D5162-041	1	0	0

Part Specifications
Specifications could not be found.

Plex 7/31/19 8:37 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



Route update only ☐

NCR No. _____

Job: _____ Part No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is		DEPARTMENT/PROCESS Skid-tube Machining Large Fab ☐☐☐ ☐☐☐ ☐☐☐ Cross tube Small Fab Finishing ☐☐☐ ☐☐☐ ☐☐☐ Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging ☐☐☐ ☐☐☐ ☐☐☐ Engineering Water Jet Supplier Quality ☐☐☐ ☐☐☐ ☐☐☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)			
Description Work Order Deviation		Disposition		Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread					
Other/Details:							

Change Record

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Part Number: D350-689-041

Description: DUAL HIGH BACK SEAT ASSEMBLY

[illegible]